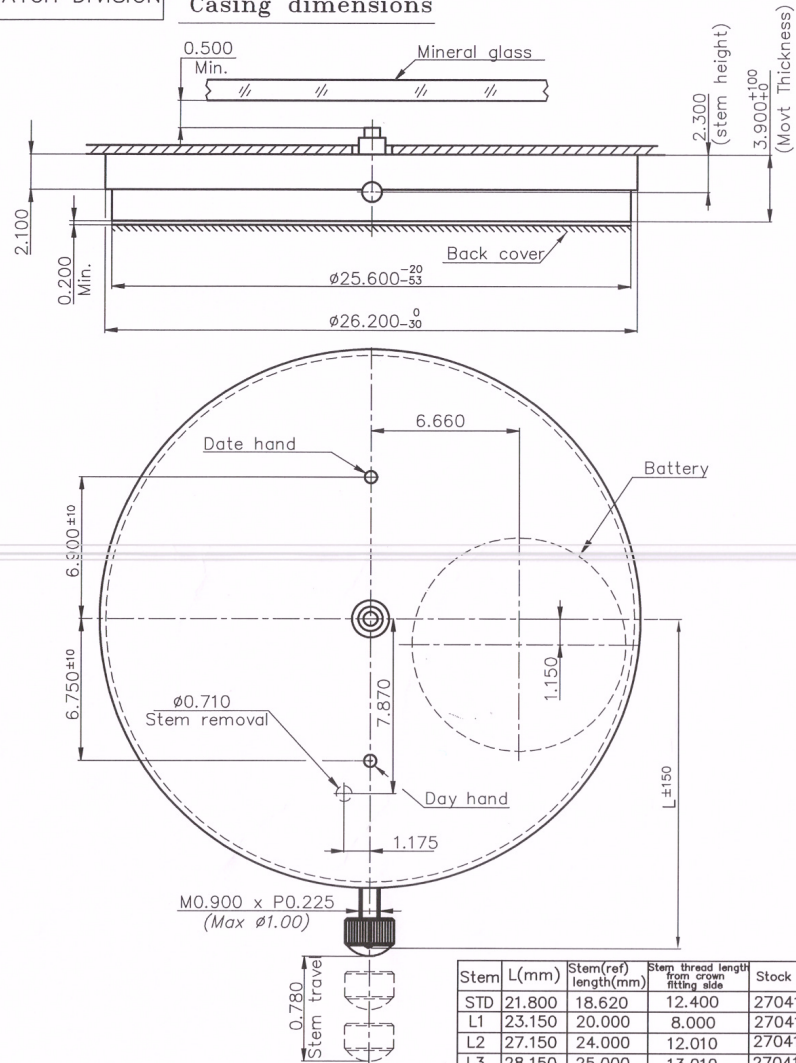


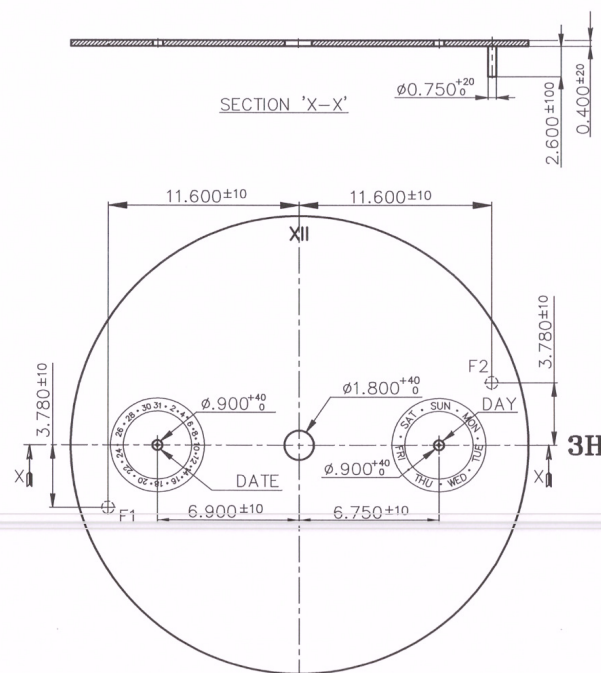


Casing dimensions



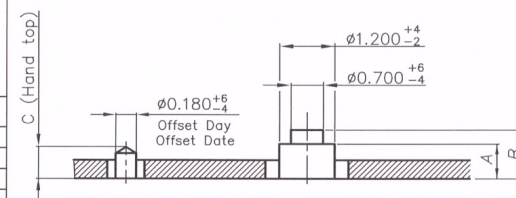
Stem	L(mm)	Stem(ref) length(mm)	Stem thread length for crown fitting side	Stock No
STD	21.800	18.620	12.400	2704153
L1	23.150	20.000	8.000	2704161
L2	27.150	24.000	12.010	2704162
L3	28.150	25.000	13.010	2704173

Type A (std version)



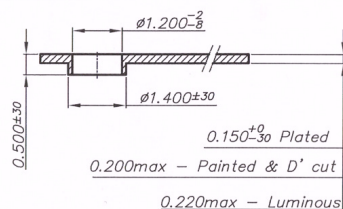
Hand fitting dimensions

Calibre	A	B	C
STD	1.200	1.600	0.750
H1	1.650	2.100	1.000

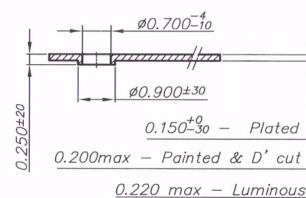


Hand details

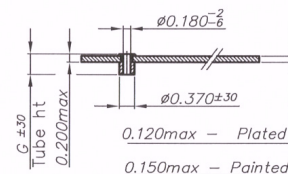
Hour hand



Minute hand



Offset Day hand / Offset Date hand



<i>Calibre</i>	G
<i>STD</i>	0.500
<i>H1</i>	0.750

Note:1) All dimensions are in mm.

2) Tolerances in μm .

3) Quick setting is provided for the Day & Date.

4) No Jewel Support required

5) Reset function available & Crown spacer to be used

Ind	Alterations	Date	Sign

	Prepared	Checked	Approved
Name	<i>[Signature]</i>	<i>[Signature]</i>	
Date	21/10/19		21/10/19

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Sheet 1 of 2

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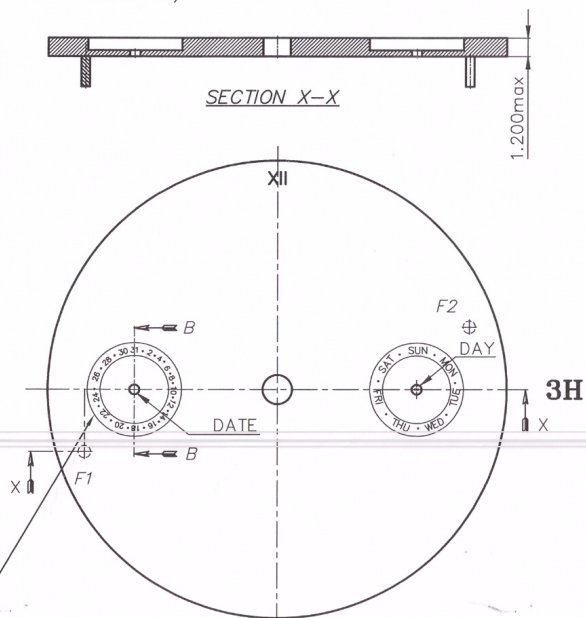


An analog clock face with two sub-dials at the 3 and 9 o'clock positions. The main hands indicate a time of 10:10. The sub-dials also show 10:10.

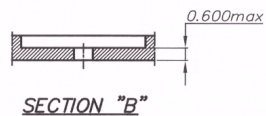
Dial details

* For other details refer dial type A

TYPE B (HIGH VERSION)



Diameter to be considered 0.500mm more than the Hand diameter for all eyes



(section B is applicable for day & date eye)

*NOTE:

1. Cal. 7M27 High (H1) is for Embossed/Hybrid dial of 1.200mm(max.) thickness.
2. Stem height in case design to be followed according to the dial thickness.

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K:\Drawings\Tech data\TCL\7M21_new.dwg

Index	Alterations	Date	Sign
Name	Prepared <i>[Signature]</i> 21/10/19	Checked <i>[Signature]</i>	Approved <i>[Signature]</i> 21/10/19
Date			

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