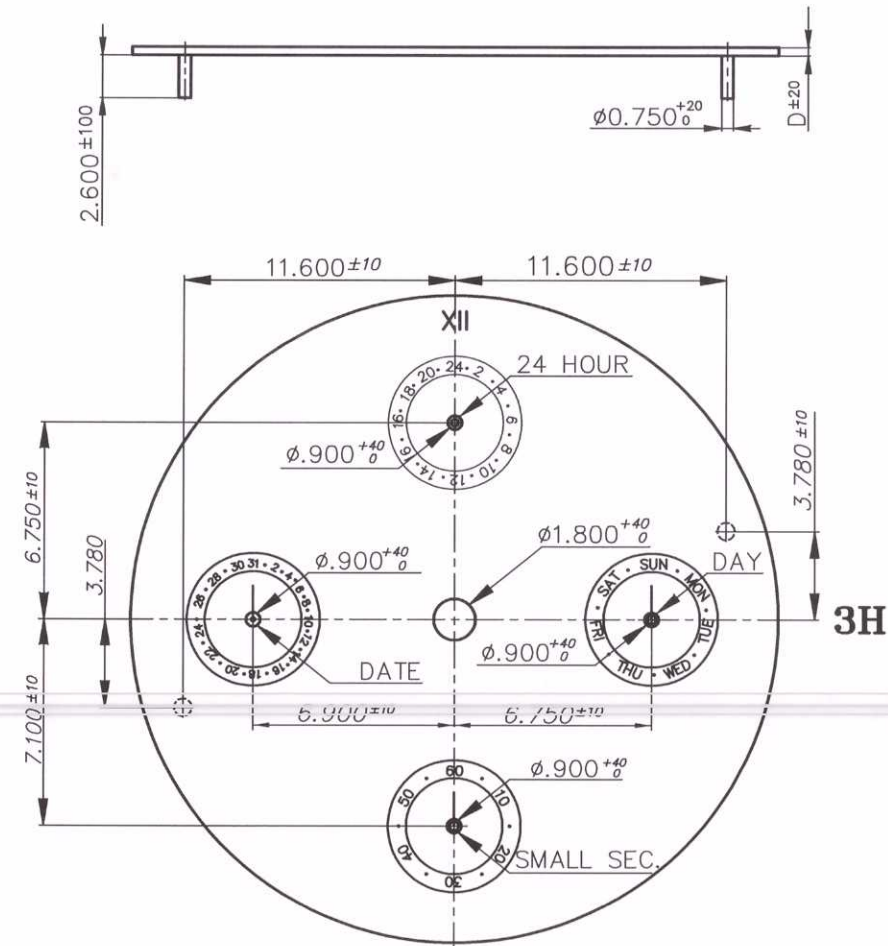
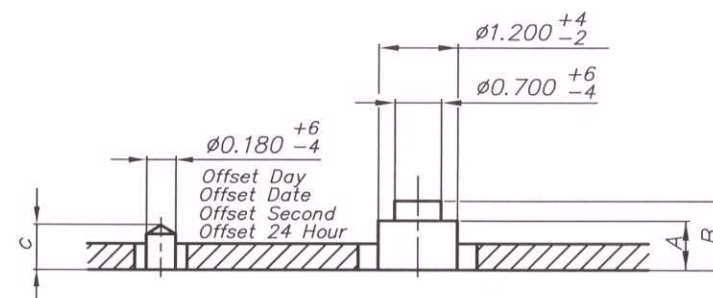


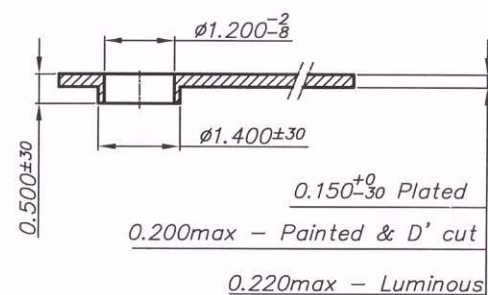
Dial details



Calibre	A	B	C	D
STD	1.200	1.600	0.750	0.400



Hour hand



$\phi 0.700_{-0.10}^{+0.00}$
 $0.150_{-0.30}^{+0.00}$ - Plated
 0.200 max - Painted & D' cut
 0.220 max - Luminous

Technical drawing of a 1/2 inch NPT x 1/2 inch NPT Tee. The drawing shows a side view of the tee with dimensions. The main body has an outer diameter of $\varnothing 0.370 \pm 0.030$ inches. The branch has an outer diameter of $\varnothing 0.180$ inches with a tolerance of -0.006 to -0.002 inches. The branch length is 0.120max inches for the plated version and 0.150max inches for the painted version. The main body length is 0.500 ± 0.030 inches. The drawing also shows a cross-section of the tee with a wall thickness of 0.020max inches.

POWER CELL	Type	SR920SW
	Size	Ø9.5 x 2.1 mm
	Voltage	1.55 V
	Capacity	45 mAh
	Life (theoretical)	60 months
	Battery clamping	Positive (top clamp)

HANDS	DESCRIPTION		MINUTE HAND	OFF SEC HAND DATE HAND DAY HAND 24Hr HAND
	Imbalance mg.mm		60	6
	Inertia mg.mm ²		500	90
	Weight mg (max).		12	4.5
	Length mm(max)	Brass	13	3.5
		Dural	18	3.5

Note: 1) All dimensions are in mm.
2) Tolerances in μm .
3) Quick setting is provided for the Day & Date.
4) Jewel Support should be provided for center
5) Reset function available & Crown spacer to be used

Ind	Alterations	Date	Sign	T-2 5/26/19
a	Consumption & cell life details updated	08.06.19	RTMK	
	Hands details updated.			
	Prepared	Checked	Approved	
Name				
Date	10/6/19		10/6/19	