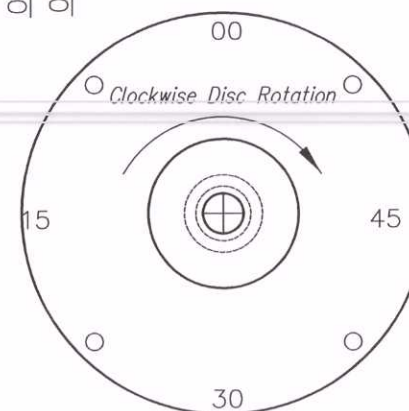
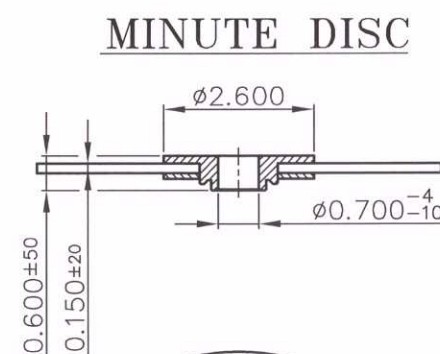
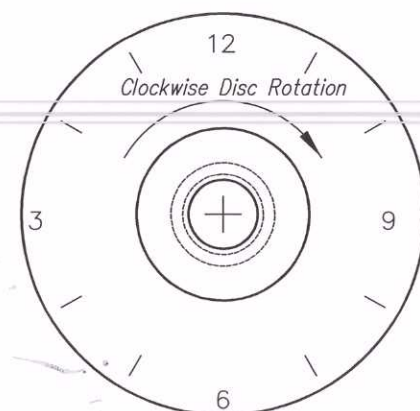
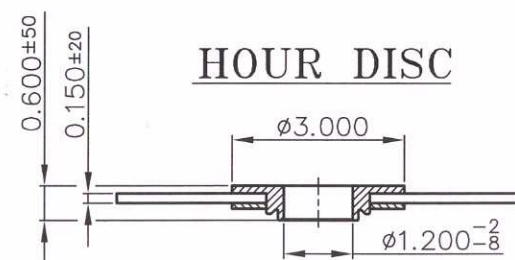


DISC Hand details:



Note for DISC Hands:

1. Disc Warpage allowed: Max 0.150mm.
2. Minute Disc Dia. should be 1~2mm dia.
3. Reference marking to provide on Back-ground Dial, Hour Disc & Minute Disc.

DISC Hand Specification:

Description	Hour Disc	Minute Disc
Disc Dia, mm (max)	$\phi 30.00$	$\phi 28.00$
Weight, mg (max)	150	150
Moment of Inertia - mg.mm ² (max)	15000	14000
Disc material	Poly Carbonate but when other material used, should follow Weight & MOI	

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i)	MOI for Disc hands updated	9.12.19	SK
h)	crown spacer detail added	25.9.19	AF
g)	Minute Disc Hand printing details updated	20.9.19	RTMK
Index	Alteration	Date	Sign
	Prepared	Checked	Approved
Name	<i>[Signature]</i>	<i>[Signature]</i>	
Date	9/12/19		10/12/19

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