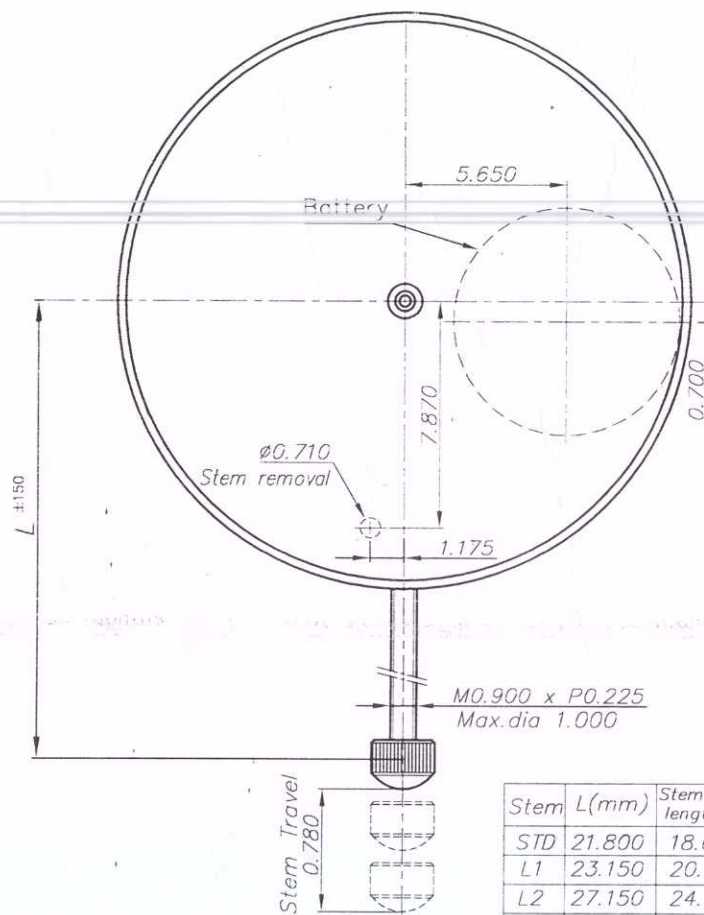
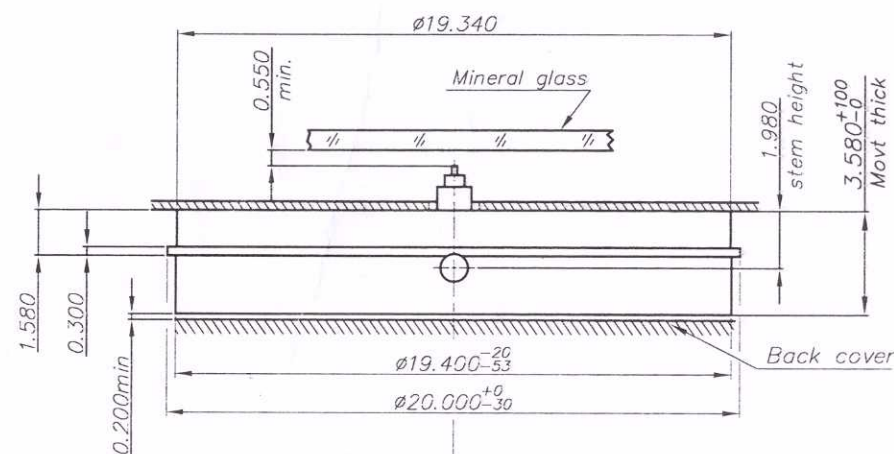
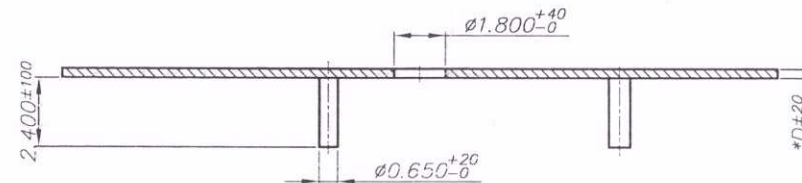


Casing dimensions

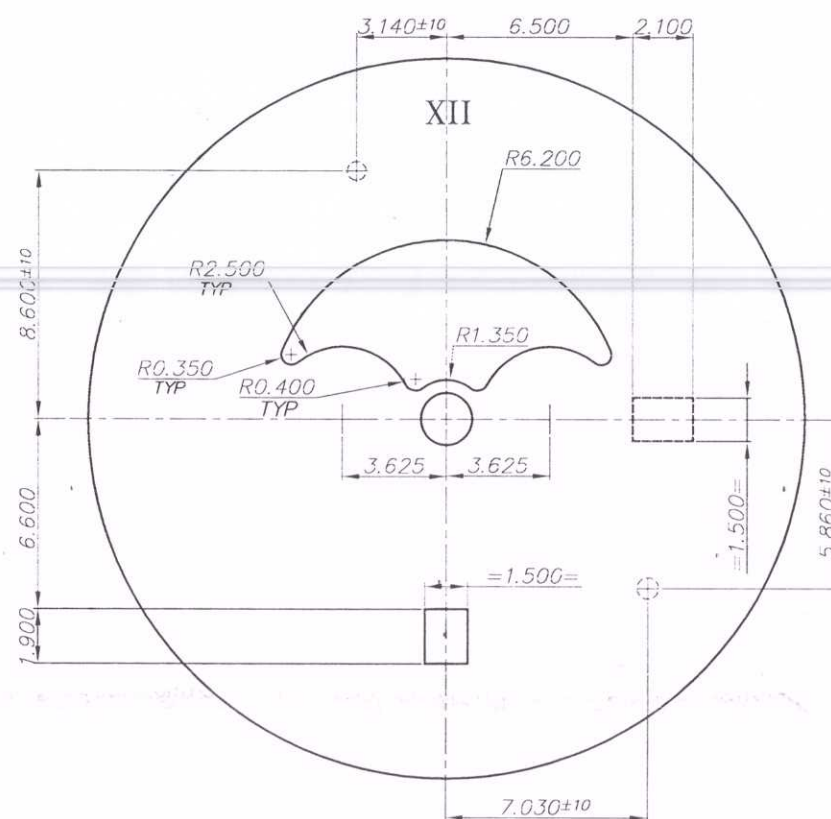


Stem	L(mm)	Stem(ref) length(mm)	Stem thread length from crown fitting side	Stock No
STD	21.800	18.620	12.400	2704153
L1	23.150	20.000	8.000	2704161
L2	27.150	24.000	12.010	2704162
L3	28.150	25.000	13.010	2704173

Dial details



*NOTE:
Stem height in case design to be followed according to the dial thickness



Movement size	8 3/4" (19.40mm)		
Functions	3 hands + Moon phase (12H) Date (3H / 6H)		
Thickness	3.58 mm		
Stem height	1.98 mm		
No. of jewels	01		
Type of IC	C-MOS-LSI		
Quartz frequency	32,768 Hz		
Accuracy	±20 sec/month		
Pulse rate	1 pulse per Second.		
Coil resistance	2.90 kΩ		
Current consumption	0.6 (typ) – 1.00 (max)		
Torque at Second hand	4.0 (min) – 6.00 (Typ)		
Effective temperature range	0 to +55°C		
Shock resistance	As per NIHS 91/10		
Resistance to magnetic field	As per NIHS 90/10		
POWER CELL	Type	SR721SW(seiko)	
	Size	Ø7.9 X t 2.10 mm	
	Voltage	1.55 V	
	Capacity	25 mAh	
	Life (theoretical)	56 months	
	Battery locking	Top clamping	
HANDS	DESCRIPTION	MINUTE HAND	SECOND HAND
	Imbalance mg.mm	60	15
	Inertia mg.mm ²	500	250
	Weight mg (max).	12	7
	Length mm(max) Brass	13	13

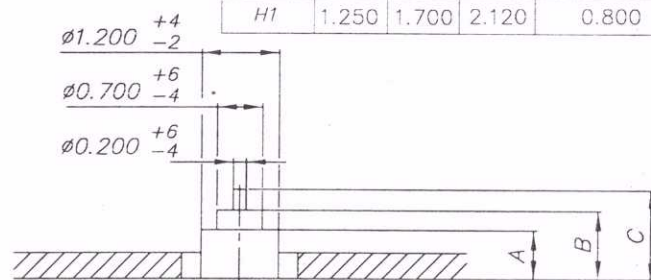
Notes :			g)	T-2424
1) All dimensions are in mm.				
2) Tolerances in um.				
3) Clearance MG to SH top increased 0.550, should consider from new case designs				
g)	Stock Number changes – Draft Error	07.6.16	Arun	T-2424
f)	H1 Version added	27.5.16	RTMK	
e)	Movt thick 3.58 +100/+0 was 3.48mm;	7.5.16	Jay	
	Hands & Dial thickness details updated;			
	Clearance MG to SH top 0.550 was 0.500			
Index	Alteration	Date	Sign	
	Prepared	Checked	Approved	
Name	R. Thumma		Jayah	
Date	7/6/16		7/6/16	

T-2424 (g)

Sheet 1 of 1

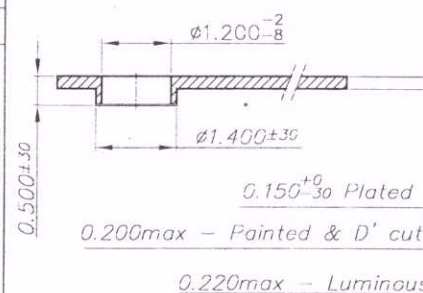
Hand fitting dimensions

Calibre	A	B	C	D*
STD	0.820	1.220	1.540	0.320/0.400
H1	1.250	1.700	2.120	0.800

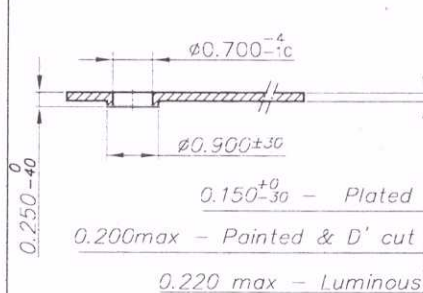


Hand details

Hour hand



Minute hand



Second hand

